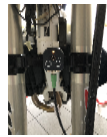
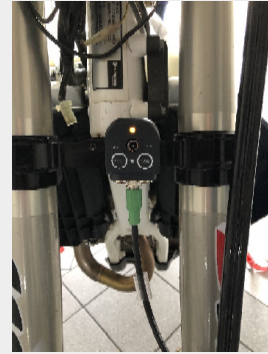


MESSBERICHT





Konfiguration: Husquarna 250FE
Halle: Husquarna 250FE
Maschine: Steering
Messstelle: Steering bearing
RFID:
RFID-Status: Keine RFID



ISO 10816 Kommentar:

Datum	Drehzahl [U/min]	Wert [mm/s]	Alarm [mm/s]	Voralarm [%]	Kommentar
07.12.2018 15:23:02	4560,00	4,92	4,50	50,0	Measurement with Wizard Stickers 4560rpm big setup
07.12.2018 14:34:39	4560,00	9,24	4,50	50,0	Measurement with Wizard Sticker 4560rpm small set.
07.12.2018 14:10:26	1080,00	3,64	4,50	50,0	Measurement with Wizard Stickers 1080rpm
07.12.2018 14:09:52	1080,00	3,69	4,50	50,0	Measurement with Wizard Stickers chip 1080rpm
07.12.2018 14:08:51	1080,00	4,10	4,50	50,0	Measurement with Wizard Stickers 1080rpm
07.12.2018 13:42:40	4560,00	15,97	4,50	50,0	Measurement original without Wizard Stickers 4560
07.12.2018 13:08:25	1080,00	4,74	4,50	50,0	Measurement original without Wizard Stickers 1080
07.12.2018 13:07:57	1080,00	4,72	4,50	40,0	Measurement original without Wizard Stickers 1080

Aeff

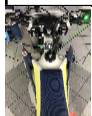
Datum	Drehzahl [U/min]	Wert [mg]	Alarm [mg]	Voralarm [%]	Kommentar
07.12.2018 15:23:02	4560,00	140,48	500,00	50,0	Measurement with Wizard Stickers 4560rpm big setup
07.12.2018 14:34:39	4560,00	219,84	500,00	50,0	Measurement with Wizard Sticker 4560rpm small set.
07.12.2018 14:10:26	1080,00	187,99	500,00	50,0	Measurement with Wizard Stickers 1080rpm
07.12.2018 14:09:52	1080,00	132,36	500,00	50,0	Measurement with Wizard Stickers chip 1080rpm
07.12.2018 14:08:51	1080,00	89,75	500,00	50,0	Measurement with Wizard Stickers 1080rpm
07.12.2018 13:42:40	4560,00	892,08	500,00	50,0	Measurement original without Wizard Stickers 4560
07.12.2018 13:08:25	1080,00	315,18	500,00	50,0	Measurement original without Wizard Stickers 1080
07.12.2018 13:07:57	1080,00	333,02	500,00	50,0	Measurement original without Wizard Stickers 1080

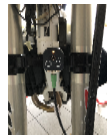
Deff

Datum	Drehzahl [U/min]	Wert [mg]	Alarm [mg]	Voralarm [%]	Kommentar
07.12.2018 15:23:02	4560,00	795,34	500,00	50,0	Measurement with Wizard Stickers 4560rpm big setup
07.12.2018 14:34:39	4560,00	1873,23	500,00	50,0	Measurement with Wizard Sticker 4560rpm small set.
07.12.2018 14:10:26	1080,00	815,18	500,00	50,0	Measurement with Wizard Stickers 1080rpm
07.12.2018 14:09:52	1080,00	711,20	500,00	50,0	Measurement with Wizard Stickers chip 1080rpm
07.12.2018 14:08:51	1080,00	898,83	500,00	50,0	Measurement with Wizard Stickers 1080rpm
07.12.2018 13:42:40	4560,00	2327,26	500,00	50,0	Measurement original without Wizard Stickers 4560
07.12.2018 13:08:25	1080,00	609,39	500,00	50,0	Measurement original without Wizard Stickers 1080
07.12.2018 13:07:57	1080,00	707,78	500,00	50,0	Measurement original without Wizard Stickers 1080

Vsel

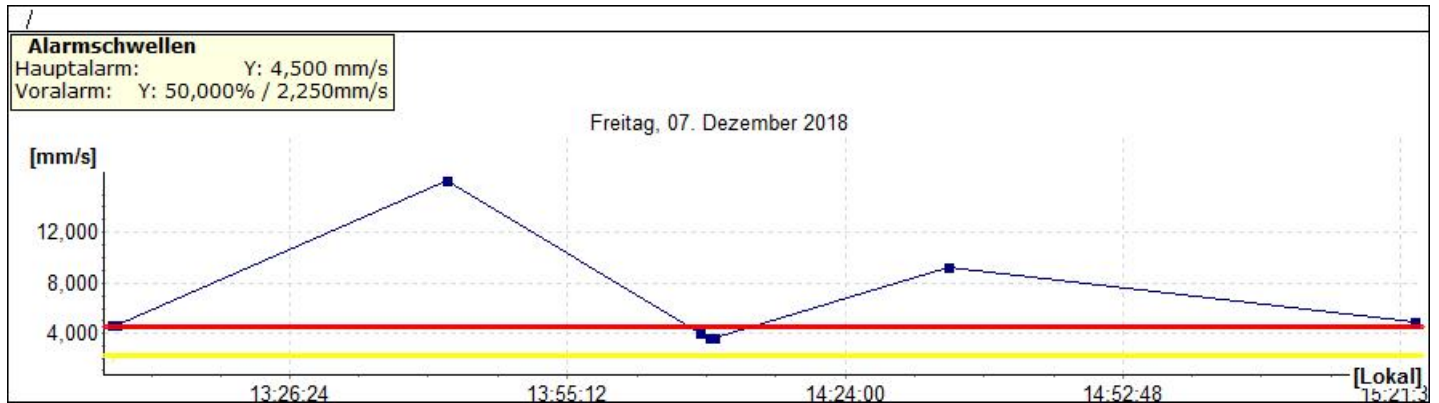
Datum	Drehzahl [U/min]	Wert [mm/s]	Alarm [mm/s]	Voralarm [%]	Kommentar
07.12.2018 15:23:02	4560,00	4,92	4,50	50,0	Measurement with Wizard Stickers 4560rpm big setup



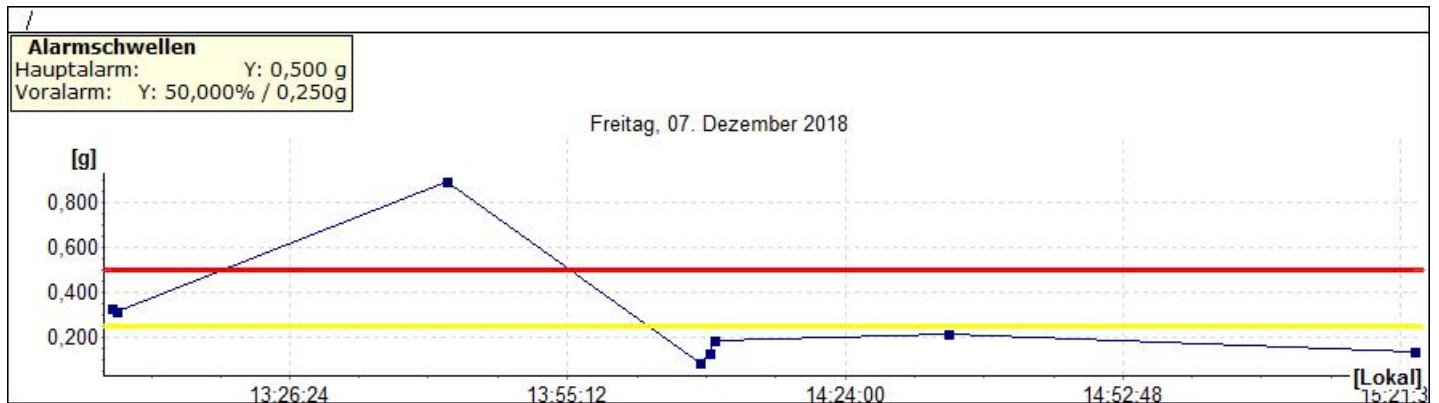


07.12.2018 14:34:39	4560,00	9,24	4,50	50,0	Measurement with Wizard Sticker 4560rpm small set.
07.12.2018 14:10:26	1080,00	3,64	4,50	50,0	Measurement with Wizard Stickers 1080rpm
07.12.2018 14:09:52	1080,00	3,69	4,50	50,0	Measurement with Wizard Stickers chip 1080rpm
07.12.2018 14:08:51	1080,00	4,10	4,50	50,0	Measurement with Wizard Stickers 1080rpm
07.12.2018 13:42:40	4560,00	15,97	4,50	50,0	Measurement original without Wizard Stickers 4560
07.12.2018 13:08:25	1080,00	4,74	4,50	50,0	Measurement original without Wizard Stickers 1080
07.12.2018 13:07:57	1080,00	4,72	4,50	50,0	Measurement original without Wizard Stickers 1080

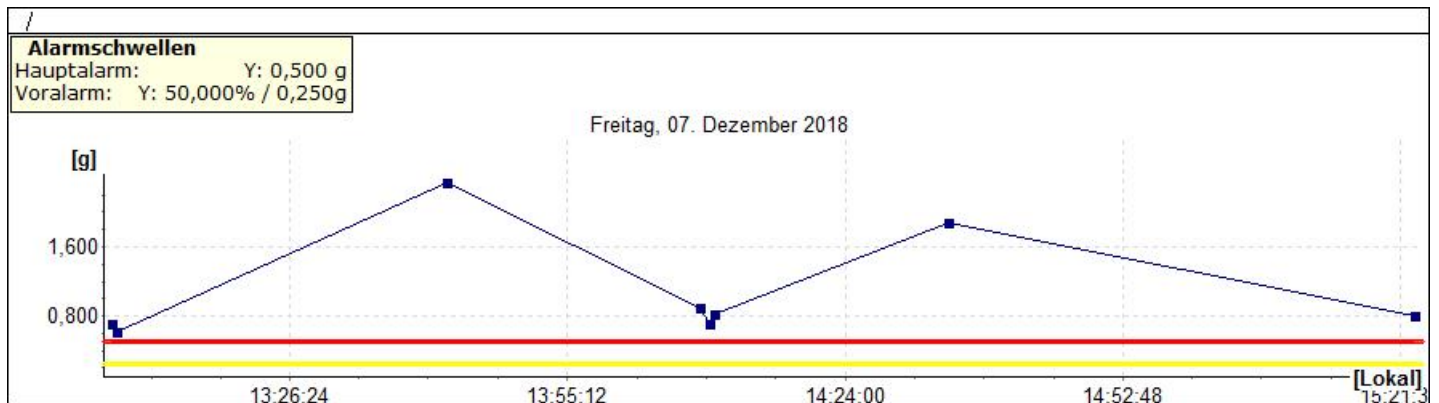
ISO 10816

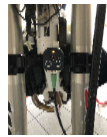


Aeff

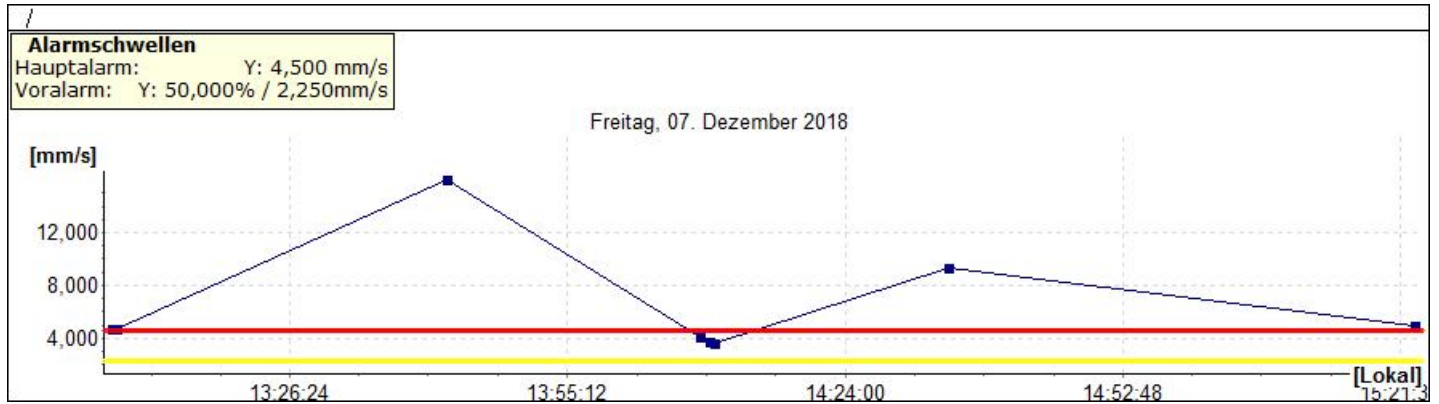


Deff

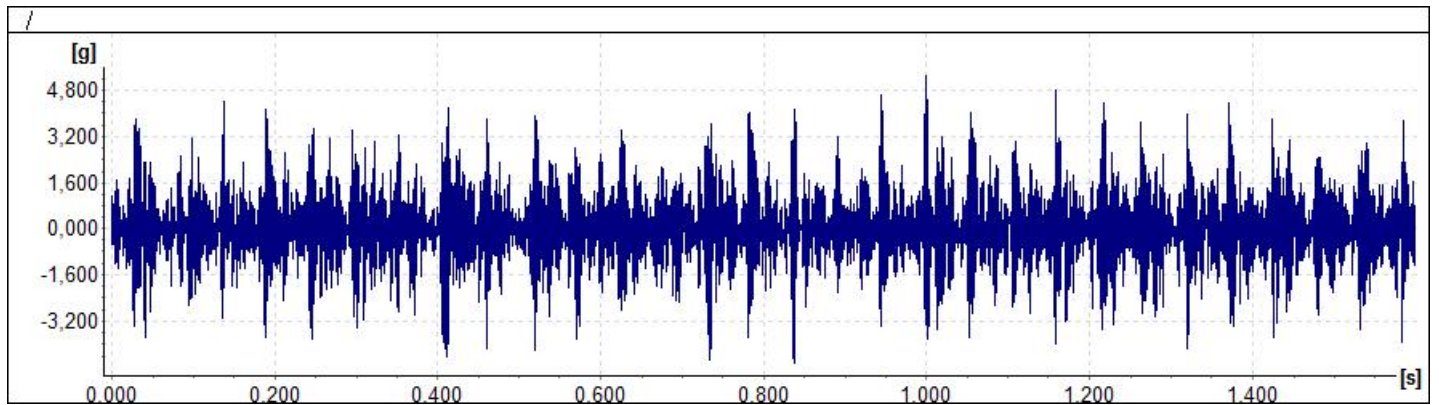




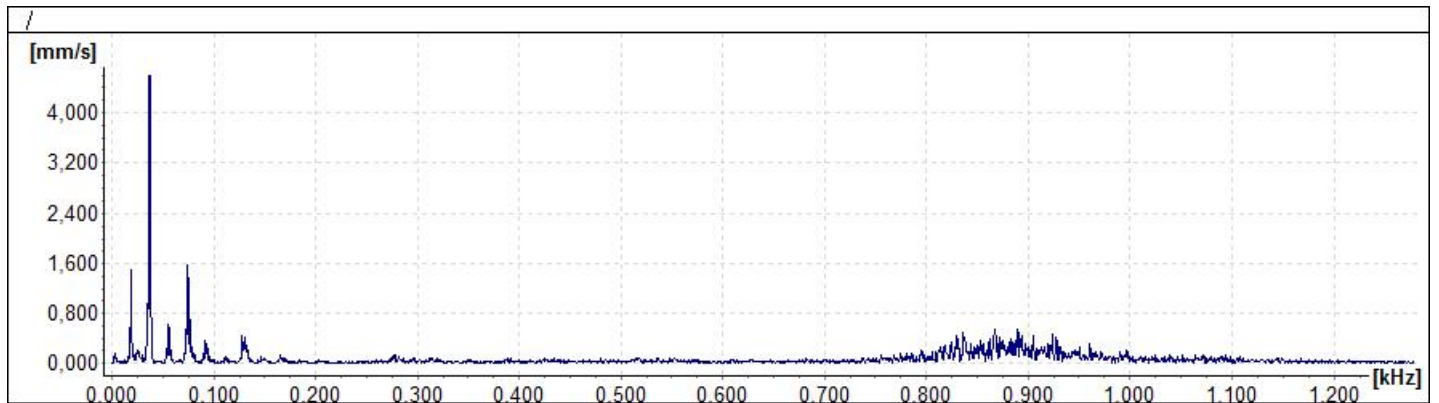
Vsel



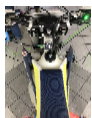
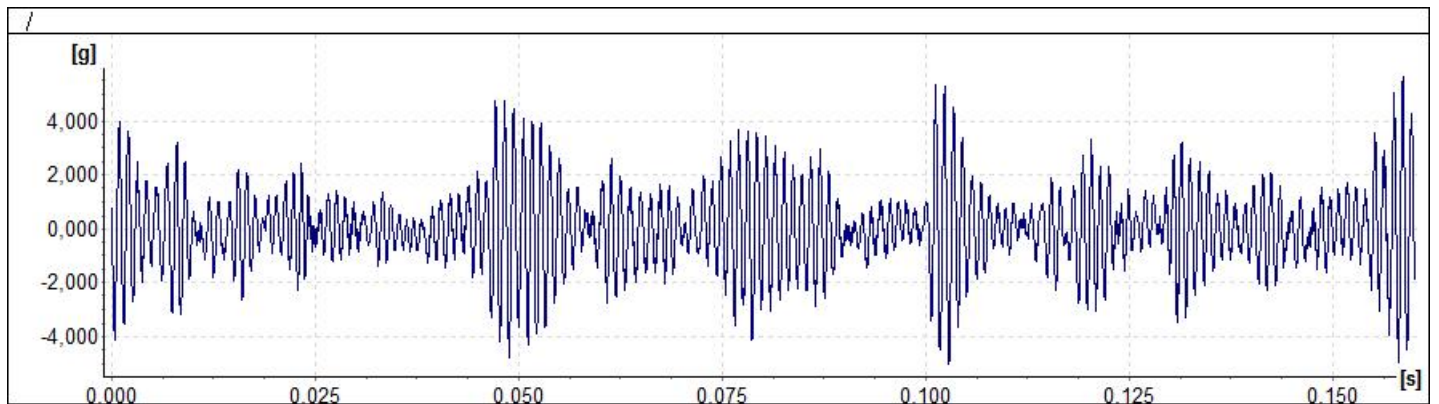
Zeitsignal:Geschwindigkeit (07.12.2018 15:23:02)



FFT:Geschwindigkeit (07.12.2018 15:23:02)

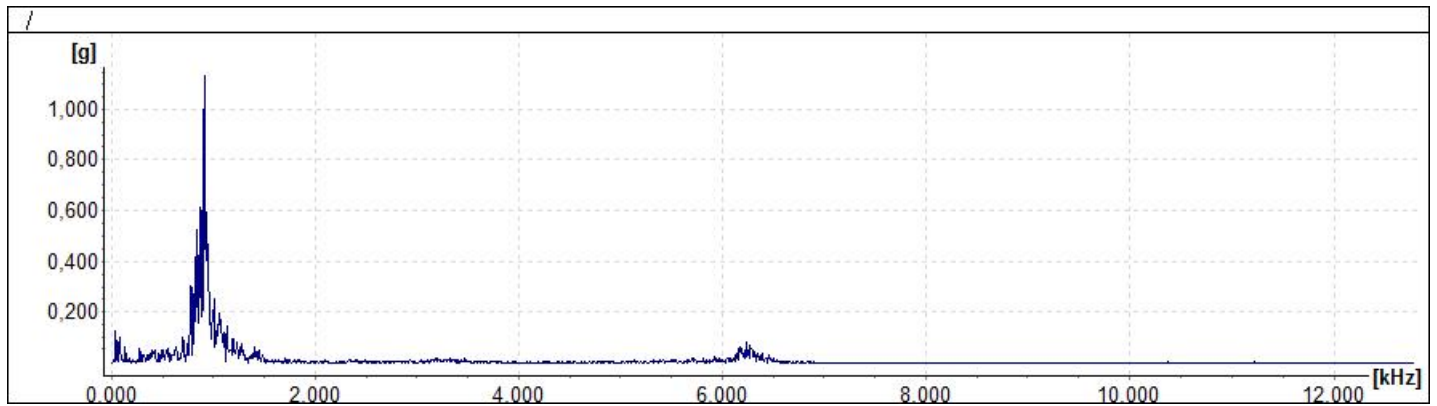


Zeitsignal:Beschleunigung (07.12.2018 15:23:02)

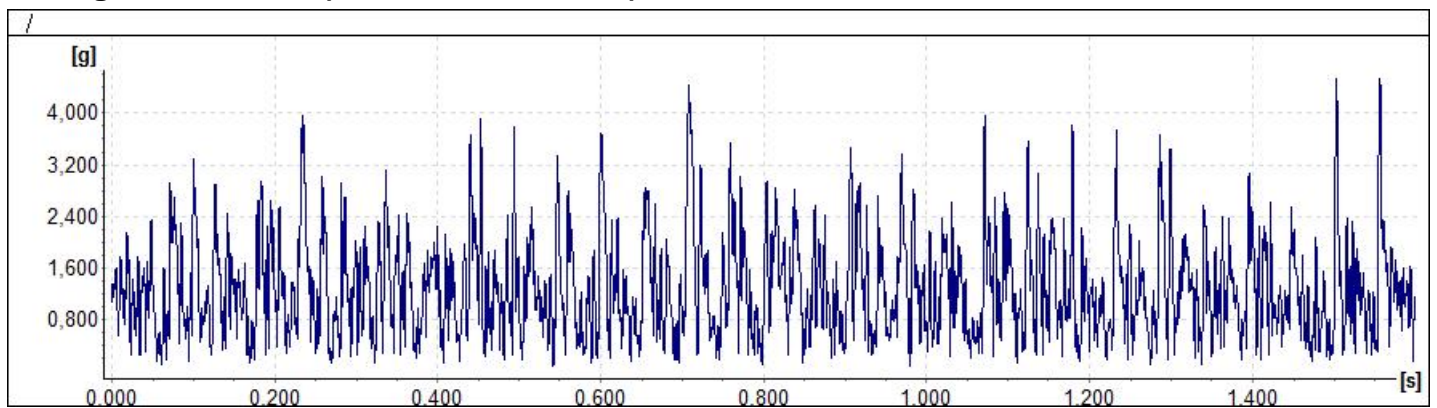




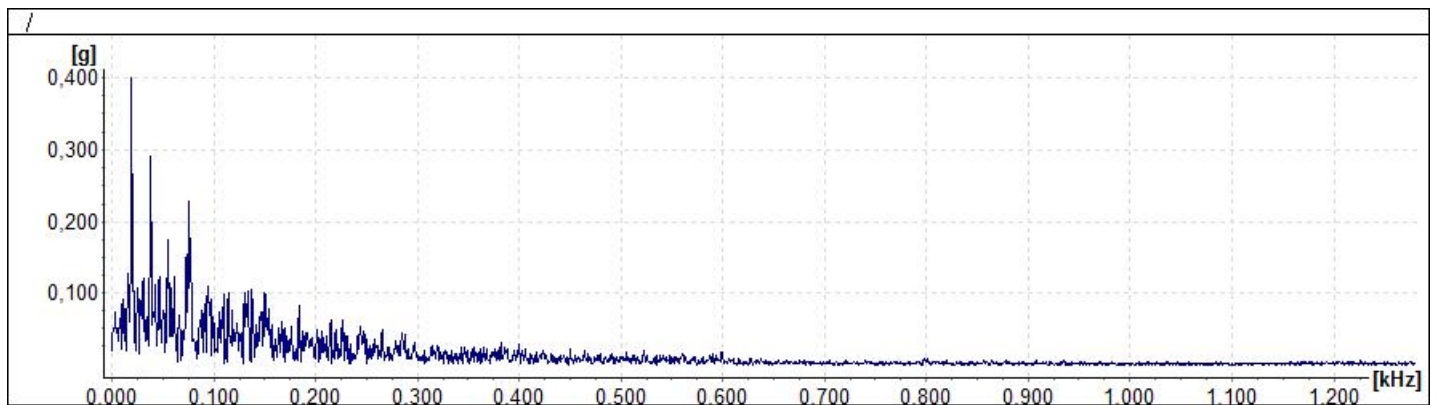
FFT:Beschleunigung (07.12.2018 15:23:02)

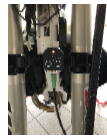


Zeitsignal:Hüllkurve (07.12.2018 15:23:02)



FFT:Hüllkurve (07.12.2018 15:23:02)





Konfiguration: Husquarna 250FE
Halle: Husquarna 250FE
Maschine: Hand reached
Messstelle: End Hand reached
RFID:
RFID-Status: Keine RFID

ISO 10816 Kommentar:

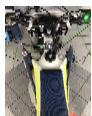
Datum	Drehzahl [U/min]	Wert [mm/s]	Alarm [mm/s]	Voralarm [%]	Kommentar
07.12.2018 15:41:25	4560,00	12,73	4,50	50,0	Measurement with Axxios chip 4560rpm big setup
07.12.2018 15:27:58	4560,00	12,57	4,50	50,0	Measurement with Axxios chip 4560rpm big setup
07.12.2018 14:35:31	4560,00	29,41	4,50	50,0	Measurement with Axxios chip 4560rpm small setup
07.12.2018 14:12:02	1080,00	11,66	4,50	50,0	Measurement with Axxios chip 1080rpm
07.12.2018 14:11:32	1080,00	11,37	4,50	50,0	Measurement with Axxios chip 1080rpm
07.12.2018 13:41:47	4560,00	70,52	4,50	50,0	Measurement original without Axxios Chip 4560rpm
07.12.2018 13:10:16	1080,00	13,31	4,50	50,0	Measurement original without Axxios Chip 1080rpm
07.12.2018 13:09:45	1080,00	13,53	4,50	50,0	Measurement original without Axxios Chip 1080rpm
07.12.2018 13:09:15	1080,00	12,86	4,50	40,0	Measurement original without Axxios Chip 1080rpm

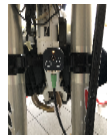
Aeff

Datum	Drehzahl [U/min]	Wert [mg]	Alarm [mg]	Voralarm [%]	Kommentar
07.12.2018 15:41:25	4560,00	750,89	500,00	50,0	Measurement with Axxios chip 4560rpm big setup
07.12.2018 15:27:58	4560,00	7,10	500,00	50,0	Measurement with Axxios chip 4560rpm big setup
07.12.2018 14:35:31	4560,00	56,76	500,00	50,0	Measurement with Axxios chip 4560rpm small setup
07.12.2018 14:12:02	1080,00	12,29	500,00	50,0	Measurement with Axxios chip 1080rpm
07.12.2018 14:11:32	1080,00	7,10	500,00	50,0	Measurement with Axxios chip 1080rpm
07.12.2018 13:41:47	4560,00	1848,03	500,00	50,0	Measurement original without Axxios Chip 4560rpm
07.12.2018 13:10:16	1080,00	70,95	500,00	50,0	Measurement original without Axxios Chip 1080rpm
07.12.2018 13:09:45	1080,00	64,25	500,00	50,0	Measurement original without Axxios Chip 1080rpm
07.12.2018 13:09:15	1080,00	70,95	500,00	50,0	Measurement original without Axxios Chip 1080rpm

Deff

Datum	Drehzahl [U/min]	Wert [mg]	[mg]	Voralarm [%]	Kommentar
07.12.2018 15:41:25	4560,00	2348,83	500,00	50,0	Measurement with Axxios chip 4560rpm big setup
07.12.2018 15:27:58	4560,00	98,18	500,00	50,0	Measurement with Axxios chip 4560rpm big setup
07.12.2018 14:35:31	4560,00	364,87	500,00	50,0	Measurement with Axxios chip 4560rpm small setup
07.12.2018 14:12:02	1080,00	100,12	500,00	50,0	Measurement with Axxios chip 1080rpm
07.12.2018 14:11:32	1080,00	97,49	500,00	50,0	Measurement with Axxios chip 1080rpm
07.12.2018 13:41:47	4560,00	2571,62	500,00	50,0	Measurement original without Axxios Chip 4560rpm
07.12.2018 13:10:16	1080,00	108,99	500,00	50,0	Measurement original without Axxios Chip 1080rpm
07.12.2018 13:09:45	1080,00	111,20	500,00	50,0	Measurement original without Axxios Chip 1080rpm
07.12.2018 13:09:15	1080,00	115,37	500,00	50,0	Measurement original without Axxios Chip 1080rpm

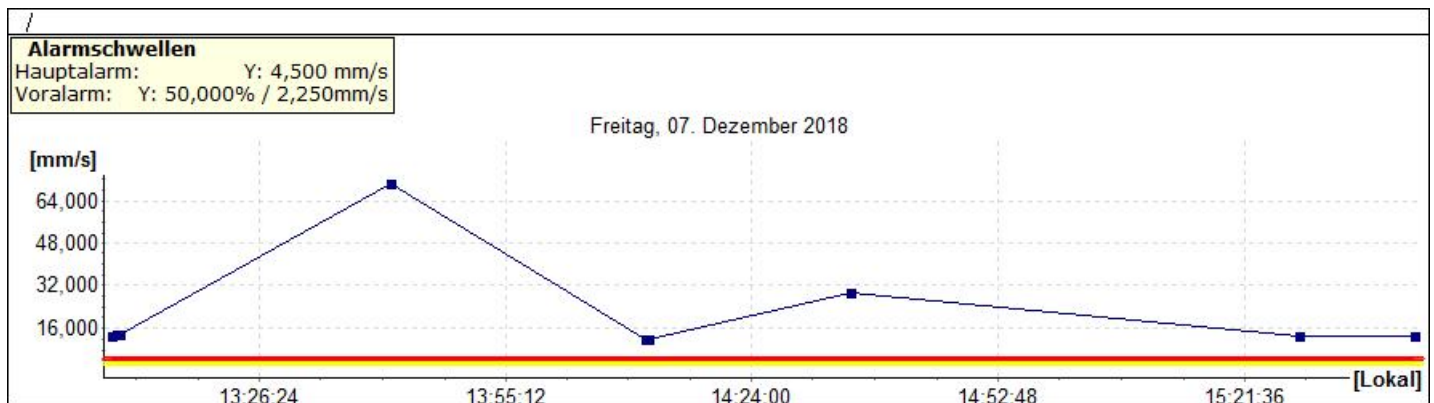




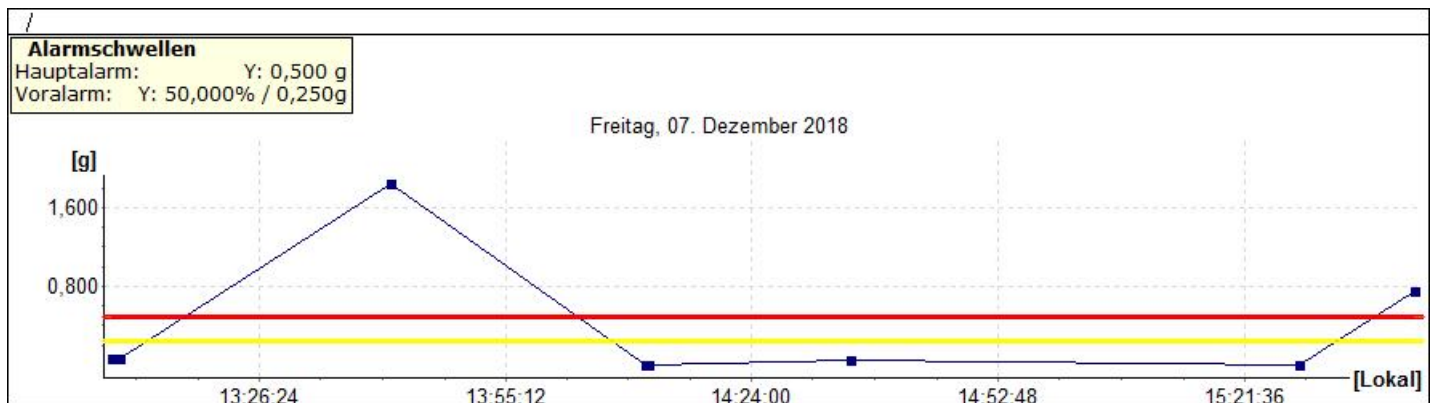
Vsel

Datum	Drehzahl [U/min]	Wert [mm/s]	Alarm [mm/s]	Voralarm [%]	Kommentar
07.12.2018 15:41:25	4560,00	12,73	4,50	50,0	Measurement with Axxios chip 4560rpm big setup
07.12.2018 15:27:58	4560,00	12,57	4,50	50,0	Measurement with Axxios chip 4560rpm big setup
07.12.2018 14:35:31	4560,00	29,41	4,50	50,0	Measurement with Axxios chip 4560rpm small setup
07.12.2018 14:12:02	1080,00	11,66	4,50	50,0	Measurement with Axxios chip 1080rpm
07.12.2018 14:11:32	1080,00	11,37	4,50	50,0	Measurement with Axxios chip 1080rpm
07.12.2018 13:41:47	4560,00	70,52	4,50	50,0	Measurement original without Axxios Chip 4560rpm
07.12.2018 13:10:16	1080,00	13,31	4,50	50,0	Measurement original without Axxios Chip 1080rpm
07.12.2018 13:09:45	1080,00	13,53	4,50	50,0	Measurement original without Axxios Chip 1080rpm
07.12.2018 13:09:15	1080,00	12,86	4,50	50,0	Measurement original without Axxios Chip 1080rpm

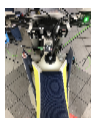
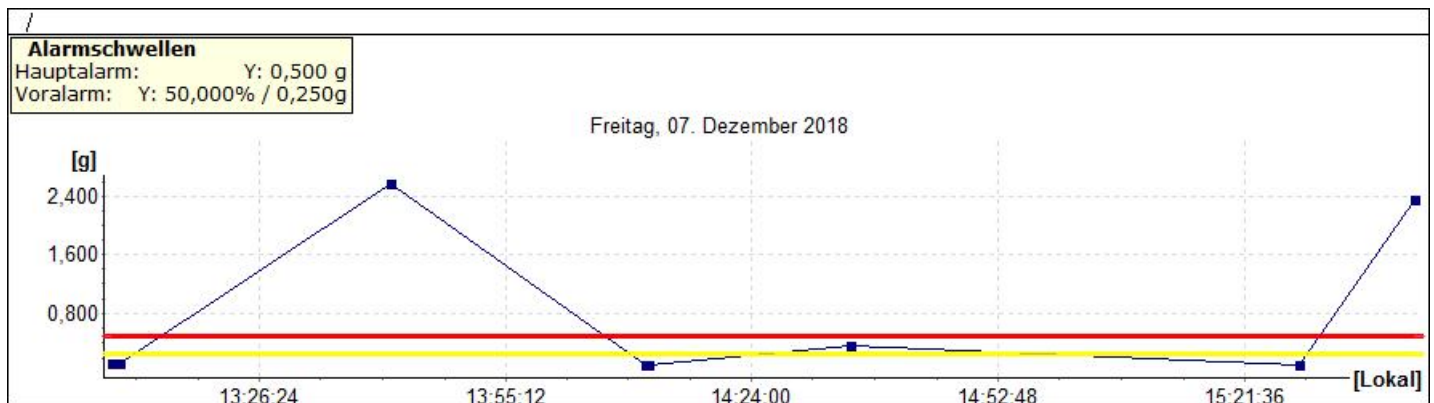
ISO 10816

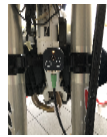


Aeff

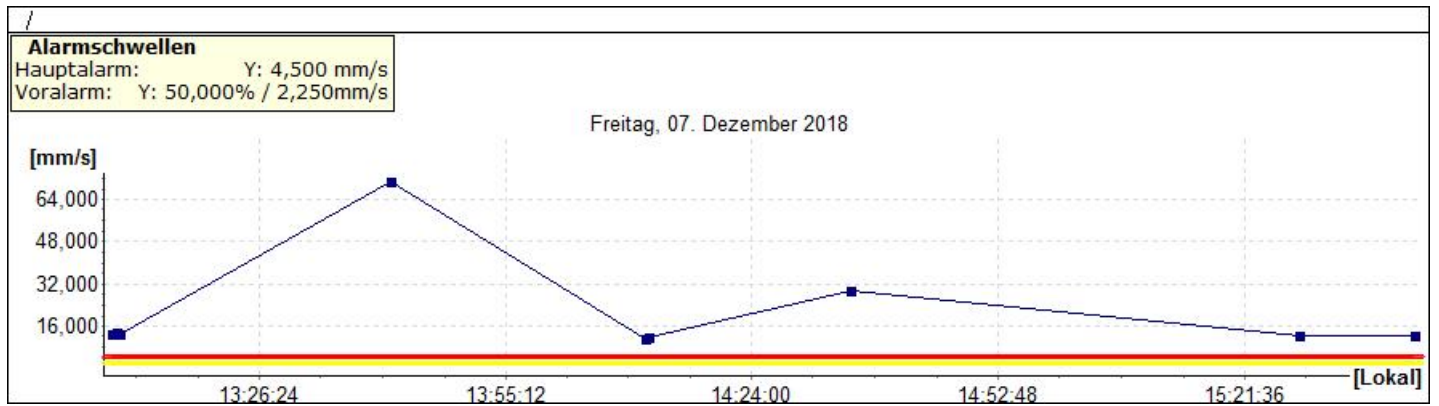


Deff

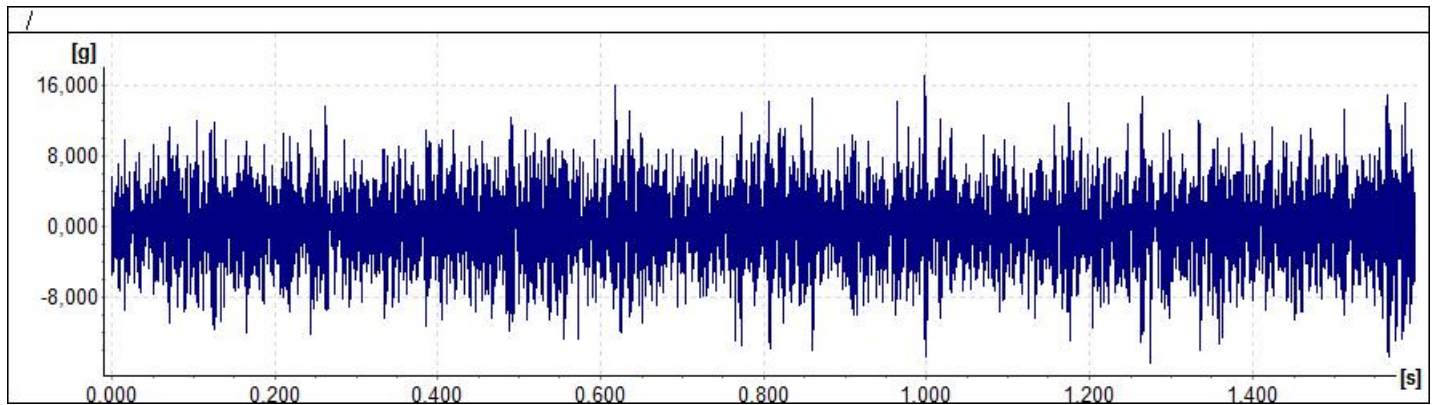




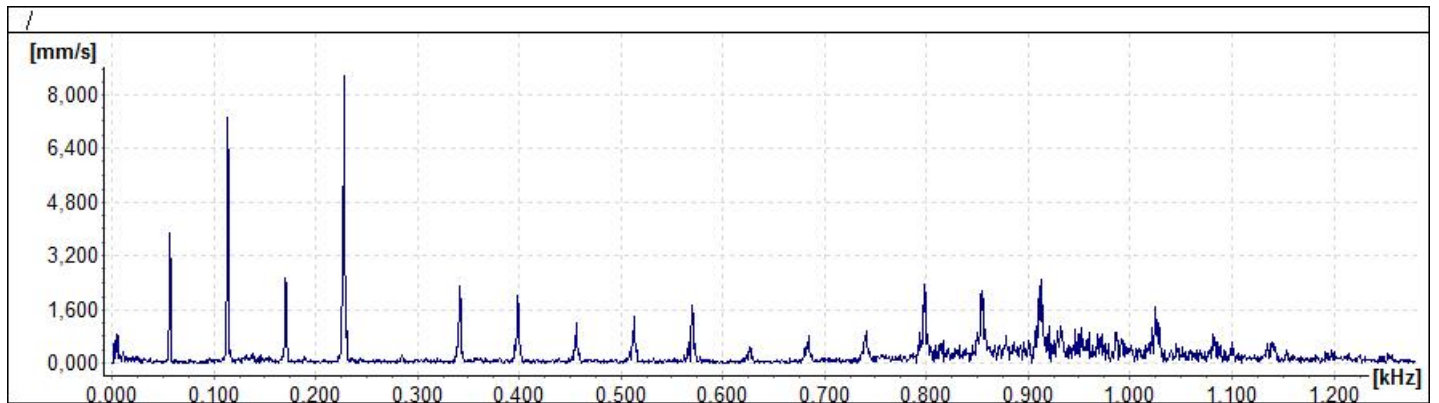
Vsel



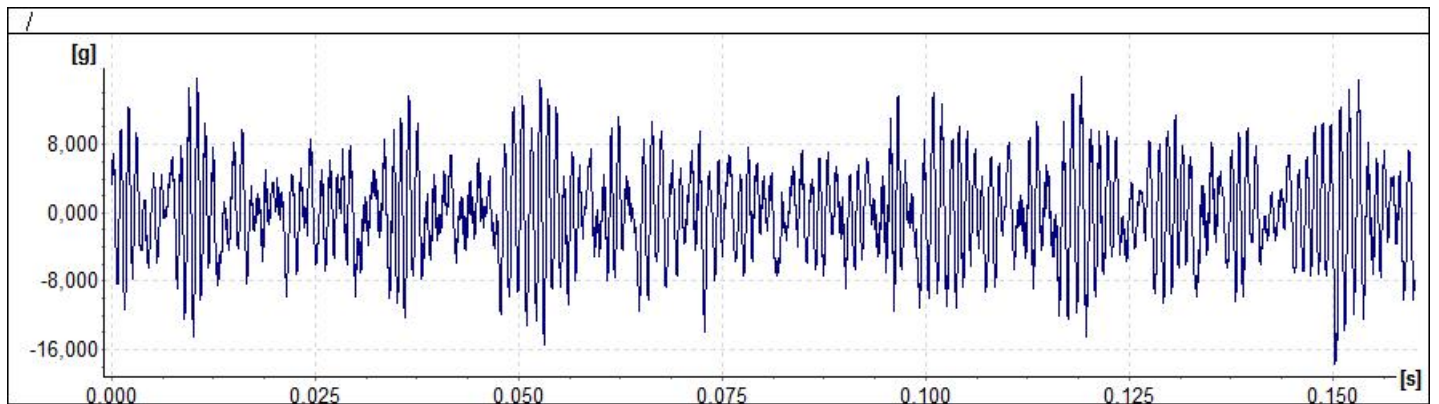
Zeitsignal:Geschwindigkeit (07.12.2018 15:41:25)

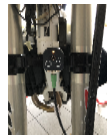


FFT:Geschwindigkeit (07.12.2018 15:41:25)

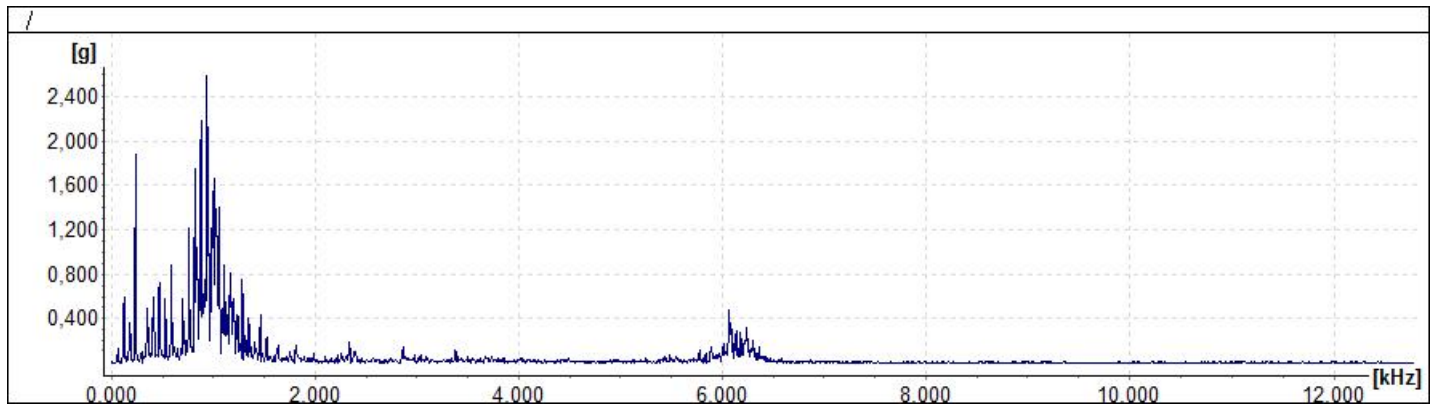


Zeitsignal:Beschleunigung (07.12.2018 15:41:25)

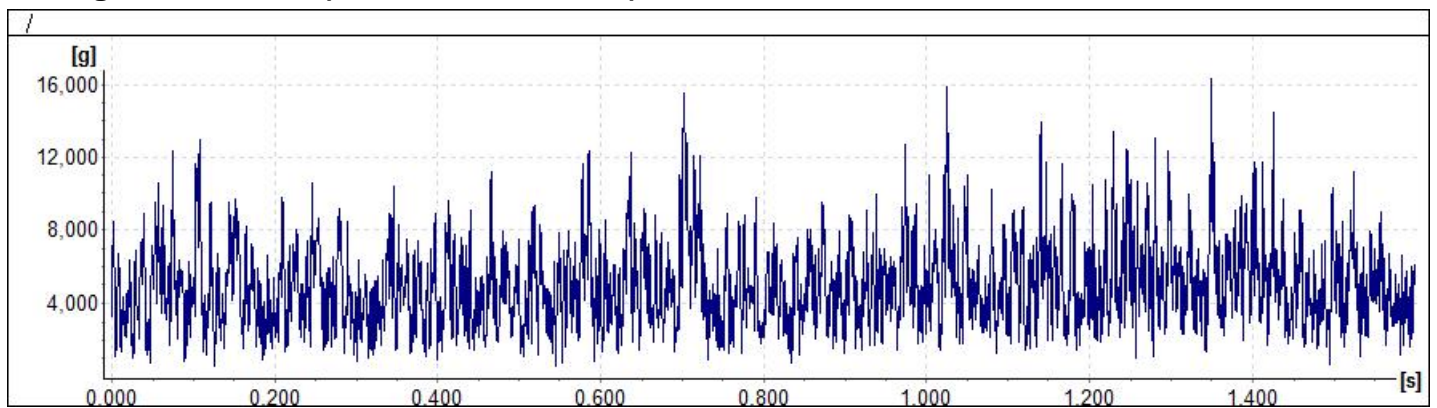




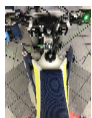
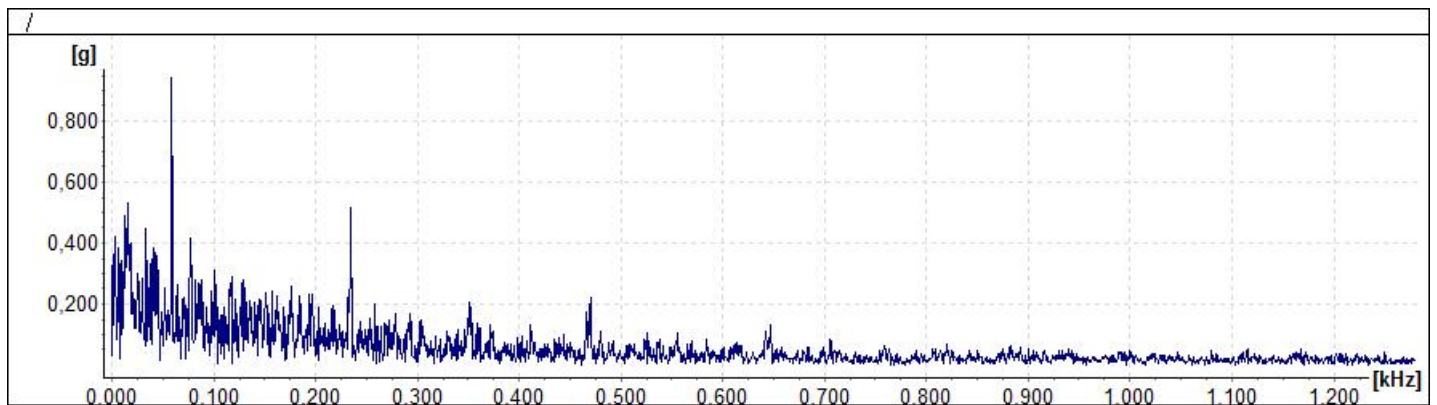
FFT:Beschleunigung (07.12.2018 15:41:25)

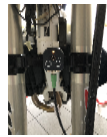


Zeitsignal:Hüllkurve (07.12.2018 15:41:25)



FFT:Hüllkurve (07.12.2018 15:41:25)





Konfiguration: Husquarna 250FE
Halle: Husquarna 250FE
Maschine: Footrest
Messstelle: Befestigungspunkt Rahmen
RFID:
RFID-Status: Keine RFID



ISO 10816 Kommentar:

Datum	Drehzahl [U/min]	Wert [mm/s]	Alarm [mm/s]	Voralarm [%]	Kommentar
07.12.2018 15:36:21	4560,00	24,32	4,50	50,0	Measurement with Axxios chip 4560rpm big setup
07.12.2018 14:36:13	4560,00	40,42	4,50	50,0	Measurement with Axxios chip 4560rpm small setup
07.12.2018 14:19:31	1080,00	6,37	4,50	50,0	Measurement with Axxios chip 1080rpm
07.12.2018 14:19:03	1080,00	6,72	4,50	50,0	Measurement with Axxios chip 1080rpm
07.12.2018 13:44:05	4560,00	46,38	4,50	50,0	Measurement original without Axxios Chip 4560rpm
07.12.2018 13:11:50	1080,00	7,05	4,50	50,0	Measurement original without Axxios Chip 1080rpm
07.12.2018 13:11:18	1080,00	7,16	4,50	40,0	Measurement original without Axxios Chip 1080rpm

Aeff

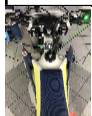
Datum	Drehzahl [U/min]	Wert [mg]	Alarm [mg]	Voralarm [%]	Kommentar
07.12.2018 15:36:21	4560,00	170,29	500,00	50,0	Measurement with Axxios chip 4560rpm big setup
07.12.2018 14:36:13	4560,00	266,24	500,00	50,0	Measurement with Axxios chip 4560rpm small setup
07.12.2018 14:19:31	1080,00	708,28	500,00	50,0	Measurement with Axxios chip 1080rpm
07.12.2018 14:19:03	1080,00	566,42	500,00	50,0	Measurement with Axxios chip 1080rpm
07.12.2018 13:44:05	4560,00	1009,02	500,00	50,0	Measurement original without Axxios Chip 4560rpm
07.12.2018 13:11:50	1080,00	86,90	500,00	50,0	Measurement original without Axxios Chip 1080rpm
07.12.2018 13:11:18	1080,00	56,76	500,00	50,0	Measurement original without Axxios Chip 1080rpm

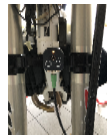
Deff

Datum	Drehzahl [U/min]	Wert [mg]	Alarm [mg]	Voralarm [%]	Kommentar
07.12.2018 15:36:21	4560,00	1786,09	500,00	50,0	Measurement with Axxios chip 4560rpm big setup
07.12.2018 14:36:13	4560,00	1962,52	500,00	50,0	Measurement with Axxios chip 4560rpm small setup
07.12.2018 14:19:31	1080,00	927,46	500,00	50,0	Measurement with Axxios chip 1080rpm
07.12.2018 14:19:03	1080,00	901,88	500,00	50,0	Measurement with Axxios chip 1080rpm
07.12.2018 13:44:05	4560,00	1623,12	500,00	50,0	Measurement original without Axxios Chip 4560rpm
07.12.2018 13:11:50	1080,00	720,52	500,00	50,0	Measurement original without Axxios Chip 1080rpm
07.12.2018 13:11:18	1080,00	661,00	500,00	50,0	Measurement original without Axxios Chip 1080rpm

Vsel

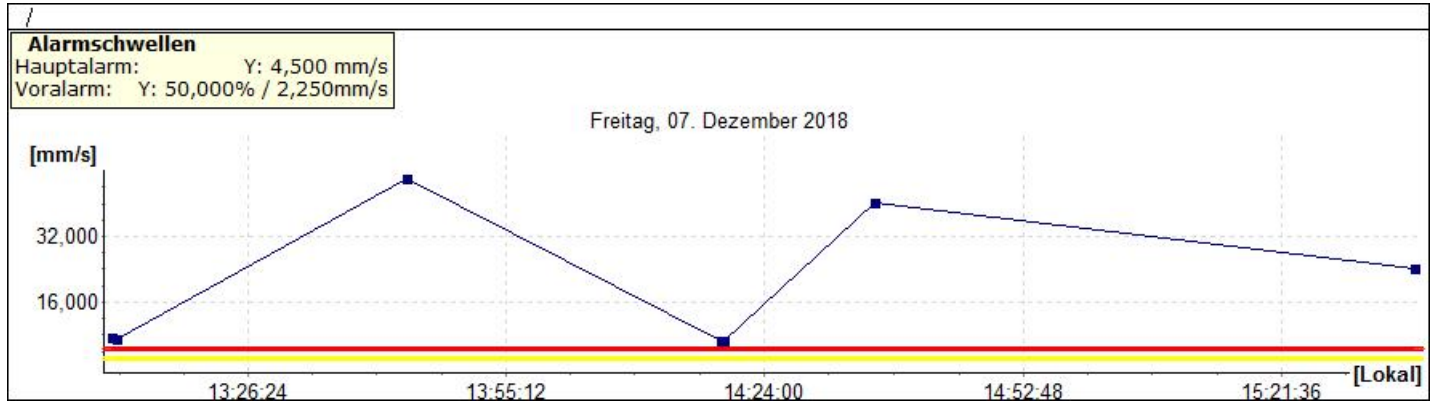
Datum	Drehzahl [U/min]	Wert [mm/s]	Alarm [mm/s]	Voralarm [%]	Kommentar
07.12.2018 15:36:21	4560,00	24,32	4,50	50,0	Measurement with Axxios chip 4560rpm big setup
07.12.2018 14:36:13	4560,00	40,42	4,50	50,0	Measurement with Axxios chip 4560rpm small setup
07.12.2018 14:19:31	1080,00	6,37	4,50	50,0	Measurement with Axxios chip 1080rpm
07.12.2018 14:19:03	1080,00	6,72	4,50	50,0	Measurement with Axxios chip 1080rpm



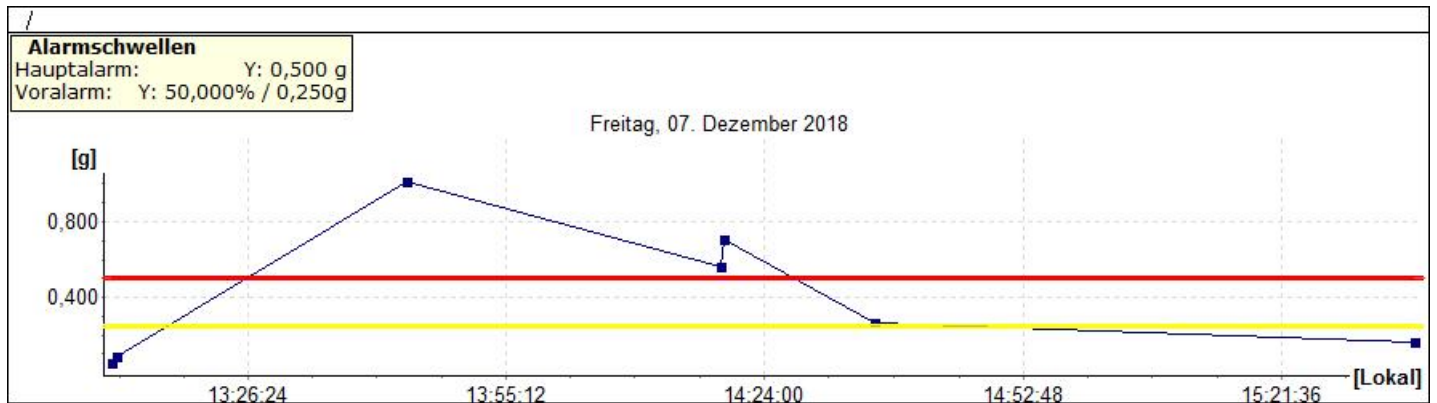


07.12.2018 13:44:05	4560,00	46,38	4,50	50,0	Measurement original without Axxios Chip 4560rpm
07.12.2018 13:11:50	1080,00	7,05	4,50	50,0	Measurement original without Axxios Chip 1080rpm
07.12.2018 13:11:18	1080,00	7,16	4,50	50,0	Measurement original without Axxios Chip 1080rpm

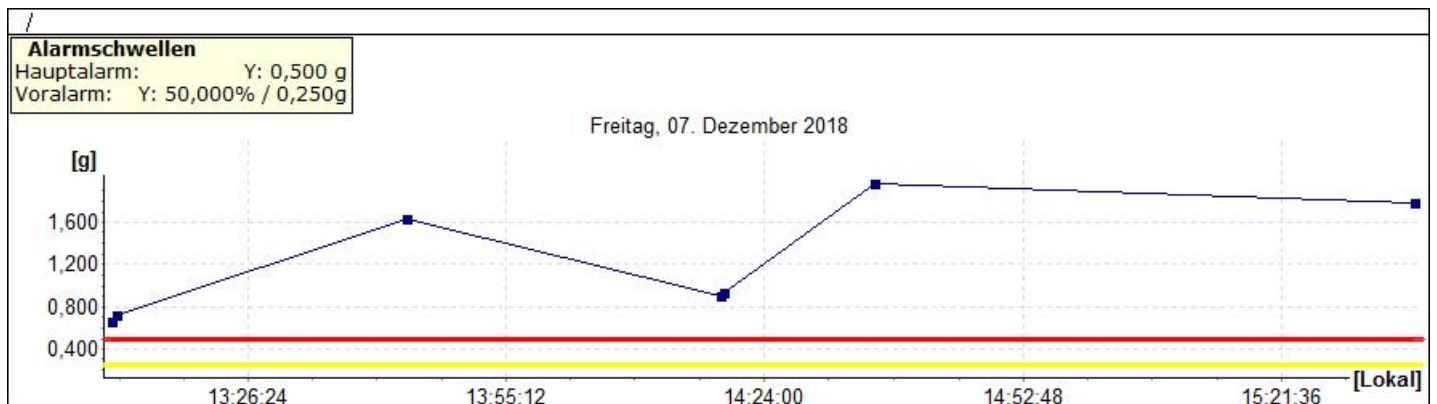
ISO 10816

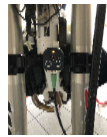


Aeff

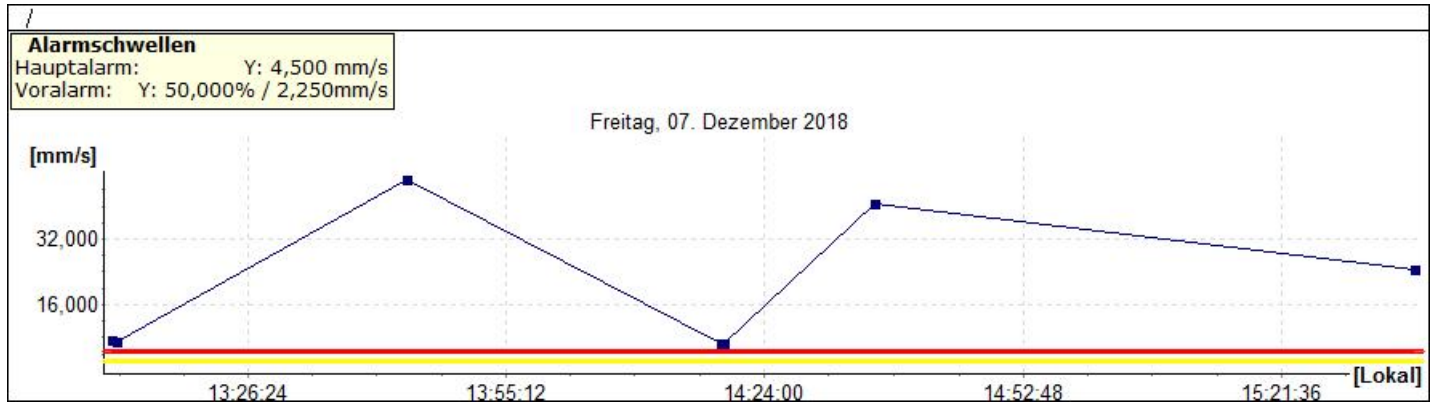


Deff

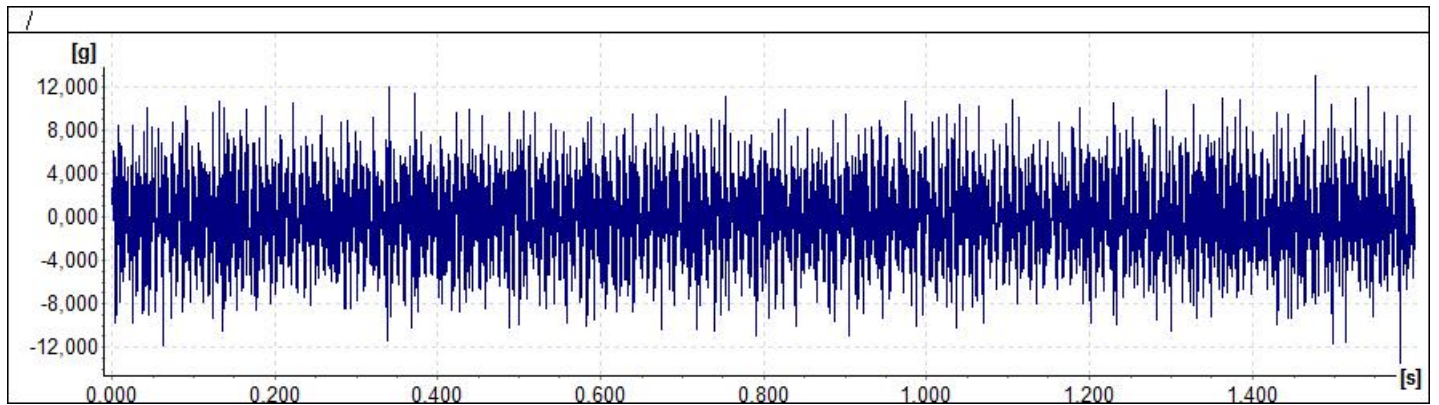




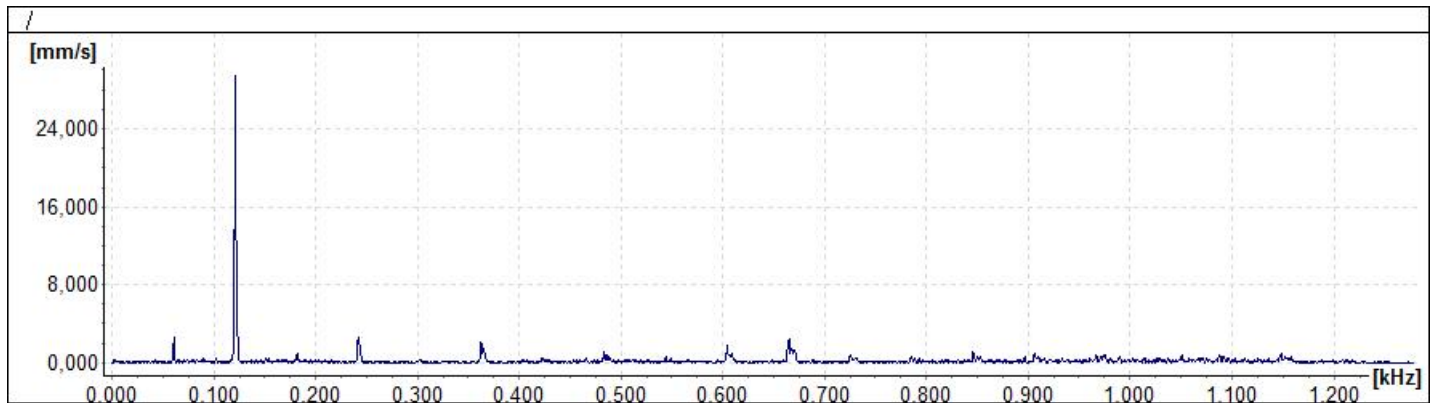
Vsel



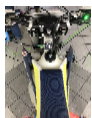
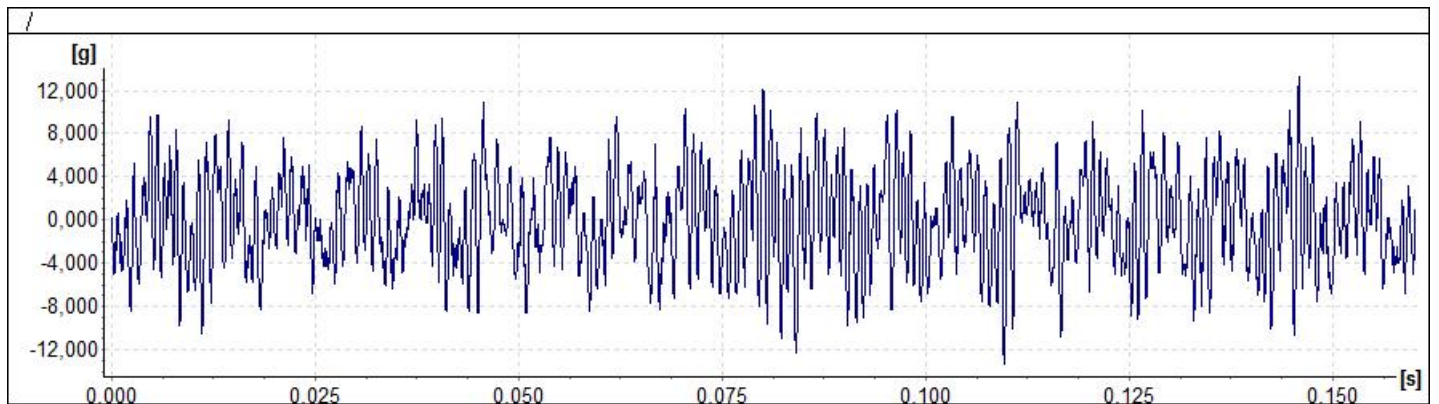
Zeitsignal:Geschwindigkeit (07.12.2018 15:36:21)



FFT:Geschwindigkeit (07.12.2018 15:36:21)

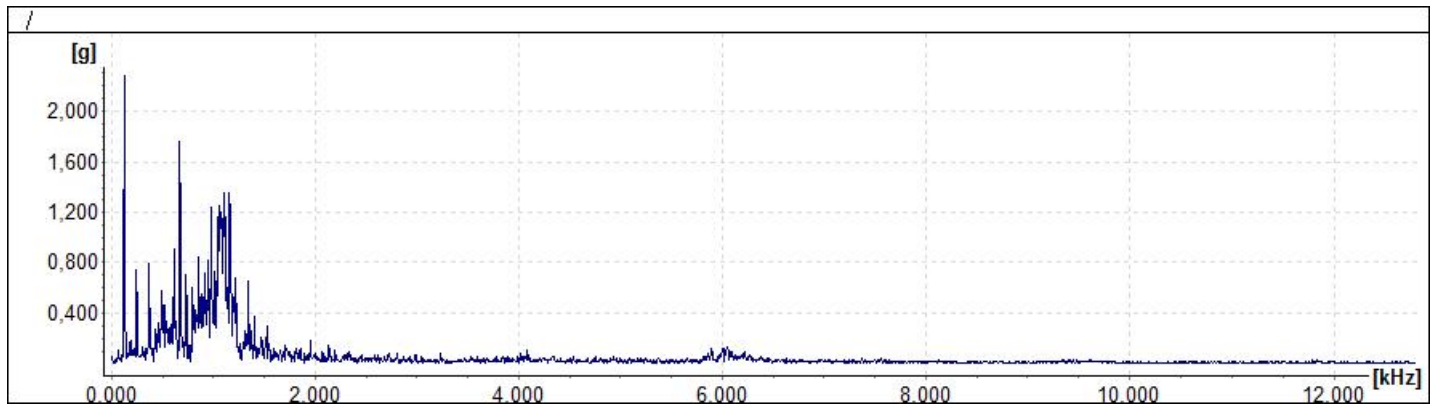


Zeitsignal:Beschleunigung (07.12.2018 15:36:21)

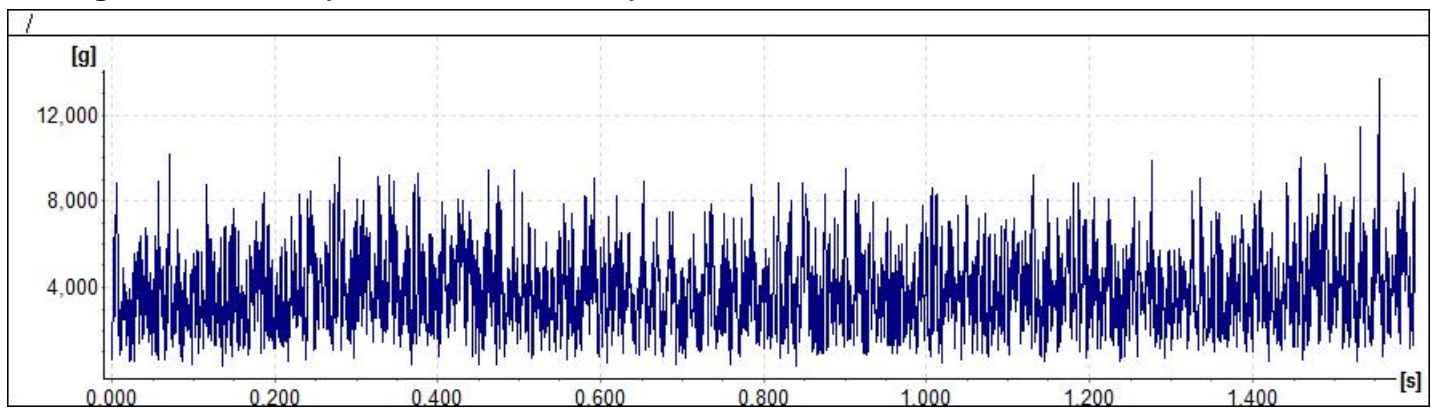




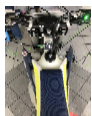
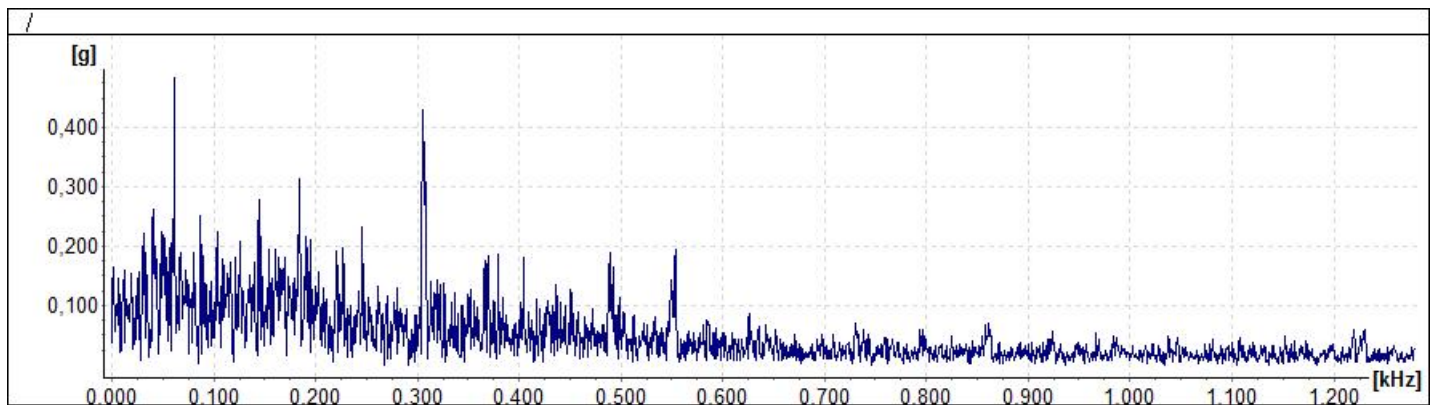
FFT:Beschleunigung (07.12.2018 15:36:21)



Zeitsignal:Hüllkurve (07.12.2018 15:36:21)



FFT:Hüllkurve (07.12.2018 15:36:21)





Konfiguration: Husquarna 250FE
Halle: Husquarna 250FE
Maschine: Swingarm rear
Messstelle: Wheel recording
RFID:
RFID-Status: Keine RFID



ISO 10816 Kommentar:

Datum	Drehzahl [U/min]	Wert [mm/s]	Alarm [mm/s]	Voralarm [%]	Kommentar
07.12.2018 14:37:14	4560,00	4,72	4,50	50,0	Measurement with Axxios chip 4560rpm small setup
07.12.2018 14:24:55	1080,00	0,16	4,50	50,0	Measurement with Axxios chip 1080rpm
07.12.2018 14:24:09	1080,00	0,32	4,50	50,0	Measurement with Axxios chip 1080rpm
07.12.2018 13:43:21	4560,00	7,09	4,50	50,0	Measurement original without Axxios Chip 4560rpm
07.12.2018 13:14:02	1080,00	1,45	4,50	50,0	Measurement original without Axxios Chip 1080rpm
07.12.2018 13:13:32	1080,00	1,43	4,50	50,0	Measurement original without Axxios Chip 1080rpm
07.12.2018 13:13:04	1080,00	1,39	4,50	40,0	Measurement original without Axxios Chip 1080rpm

Aeff

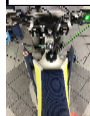
Datum	Drehzahl [U/min]	Wert [mg]	Alarm [mg]	Voralarm [%]	Kommentar
07.12.2018 14:37:14	4560,00	838,62	500,00	50,0	Measurement with Axxios chip 4560rpm small setup
07.12.2018 14:24:55	1080,00	0,70	500,00	50,0	Measurement with Axxios chip 1080rpm
07.12.2018 14:24:09	1080,00	0,72	500,00	50,0	Measurement with Axxios chip 1080rpm
07.12.2018 13:43:21	4560,00	996,17	500,00	50,0	Measurement original without Axxios Chip 4560rpm
07.12.2018 13:14:02	1080,00	304,15	500,00	50,0	Measurement original without Axxios Chip 1080rpm
07.12.2018 13:13:32	1080,00	303,84	500,00	50,0	Measurement original without Axxios Chip 1080rpm
07.12.2018 13:13:04	1080,00	278,35	500,00	50,0	Measurement original without Axxios Chip 1080rpm

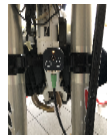
Deff

Datum	Drehzahl [U/min]	Wert [mg]	Alarm [mg]	Voralarm [%]	Kommentar
07.12.2018 14:37:14	4560,00	596,78	500,00	50,0	Measurement with Axxios chip 4560rpm small setup
07.12.2018 14:24:55	1080,00	0,07	500,00	50,0	Measurement with Axxios chip 1080rpm
07.12.2018 14:24:09	1080,00	0,07	500,00	50,0	Measurement with Axxios chip 1080rpm
07.12.2018 13:43:21	4560,00	652,95	500,00	50,0	Measurement original without Axxios Chip 4560rpm
07.12.2018 13:14:02	1080,00	238,77	500,00	50,0	Measurement original without Axxios Chip 1080rpm
07.12.2018 13:13:32	1080,00	229,13	500,00	50,0	Measurement original without Axxios Chip 1080rpm
07.12.2018 13:13:04	1080,00	226,72	500,00	50,0	Measurement original without Axxios Chip 1080rpm

Vsel

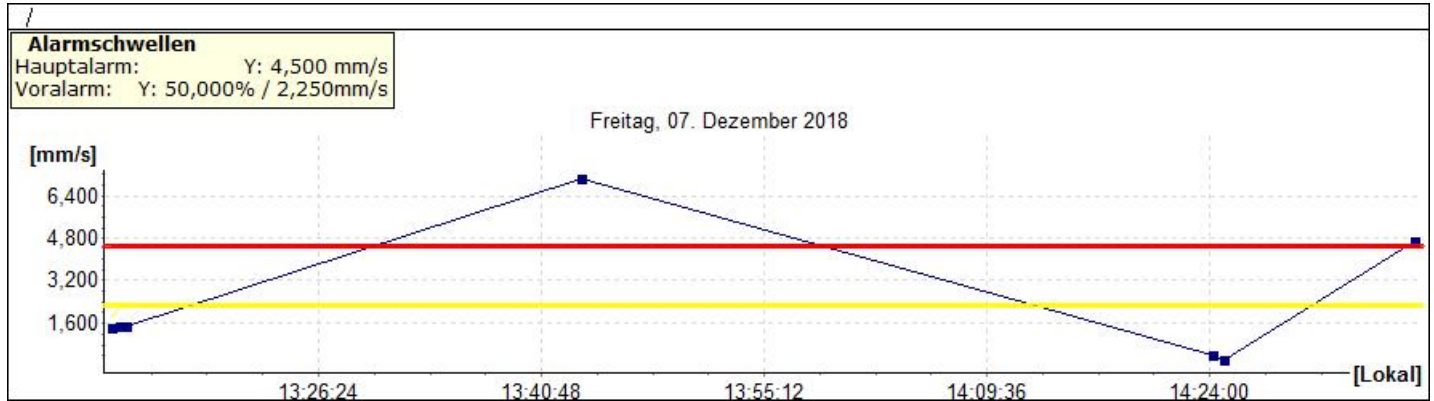
Datum	Drehzahl [U/min]	Wert [mm/s]	Alarm [mm/s]	Voralarm [%]	Kommentar
07.12.2018 14:37:14	4560,00	4,72	4,50	50,0	Measurement with Axxios chip 4560rpm small setup
07.12.2018 14:24:55	1080,00	9,18	4,50	50,0	Measurement with Axxios chip 1080rpm
07.12.2018 14:24:09	1080,00	12,45	4,50	50,0	Measurement with Axxios chip 1080rpm
07.12.2018 13:43:21	4560,00	7,09	4,50	50,0	Measurement original without Axxios Chip 4560rpm



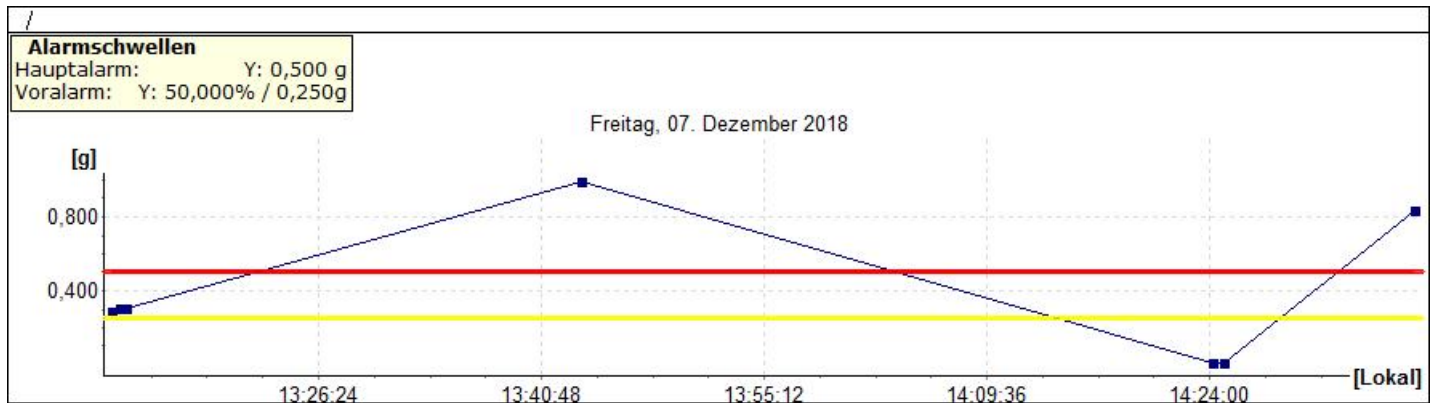


07.12.2018 13:14:02	1080,00	1,45	4,50	50,0	Measurement original without Axxios Chip 1080rpm
07.12.2018 13:13:32	1080,00	1,43	4,50	50,0	Measurement original without Axxios Chip 1080rpm
07.12.2018 13:13:04	1080,00	1,39	4,50	50,0	Measurement original without Axxios Chip 1080rpm

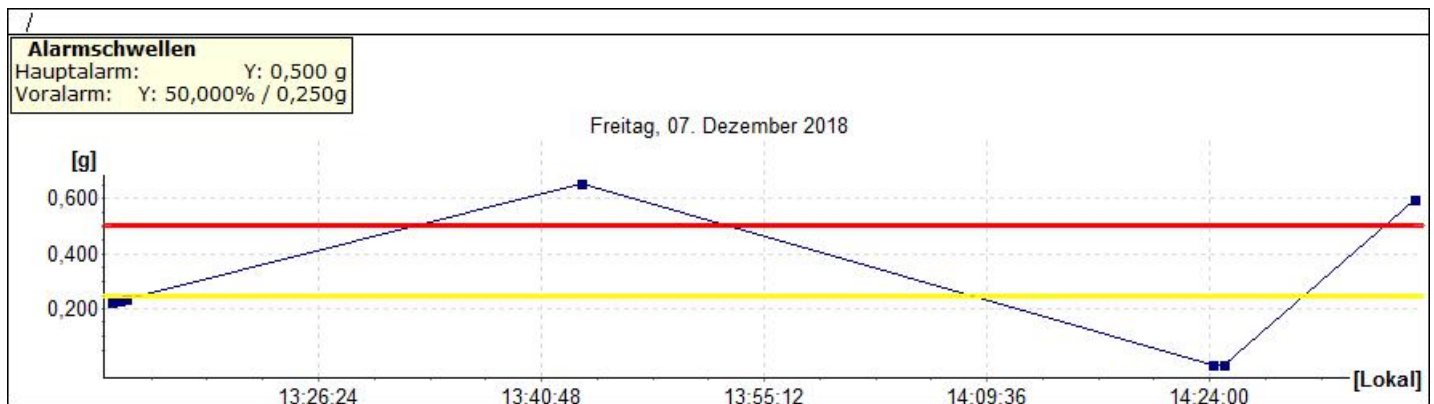
ISO 10816

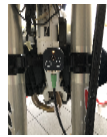


Aeff

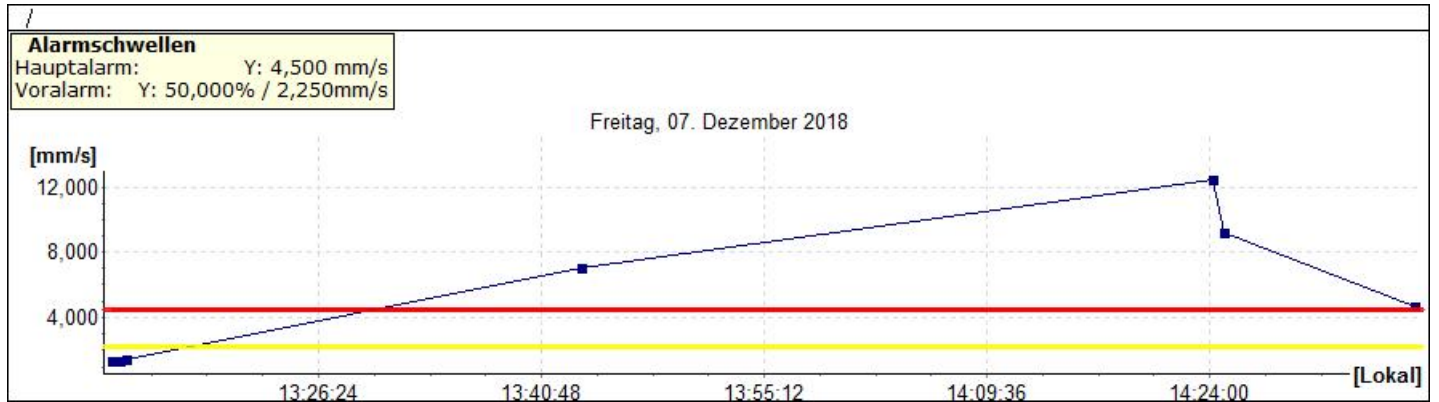


Deff

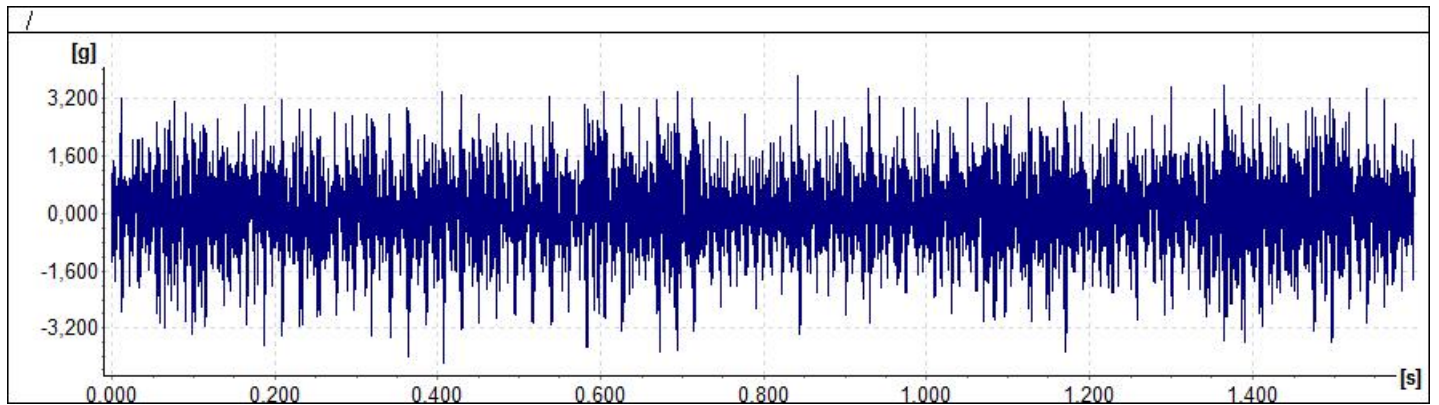




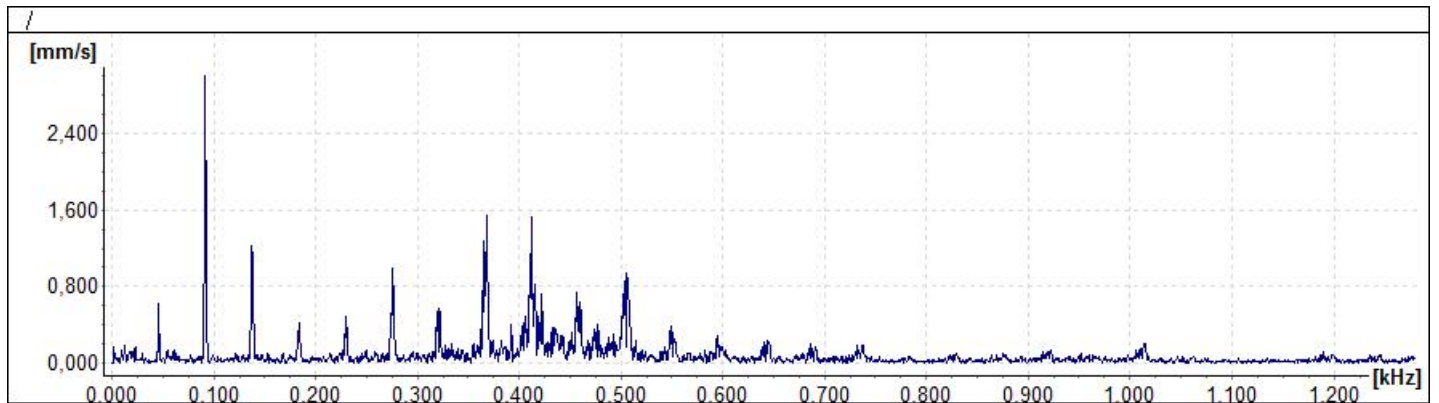
Vsel



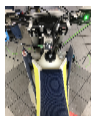
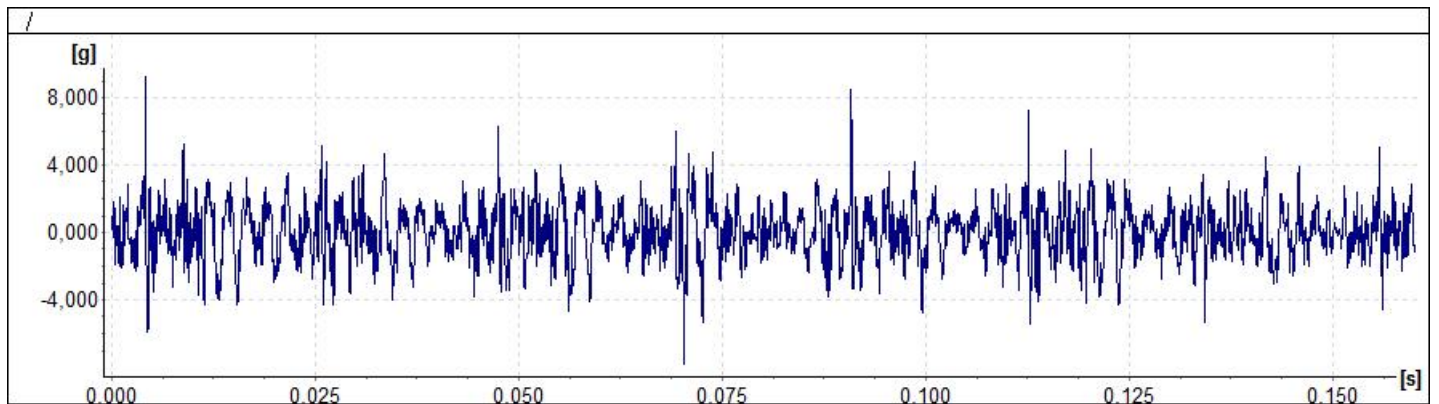
Zeitsignal:Geschwindigkeit (07.12.2018 14:37:14)

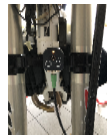


FFT:Geschwindigkeit (07.12.2018 14:37:14)

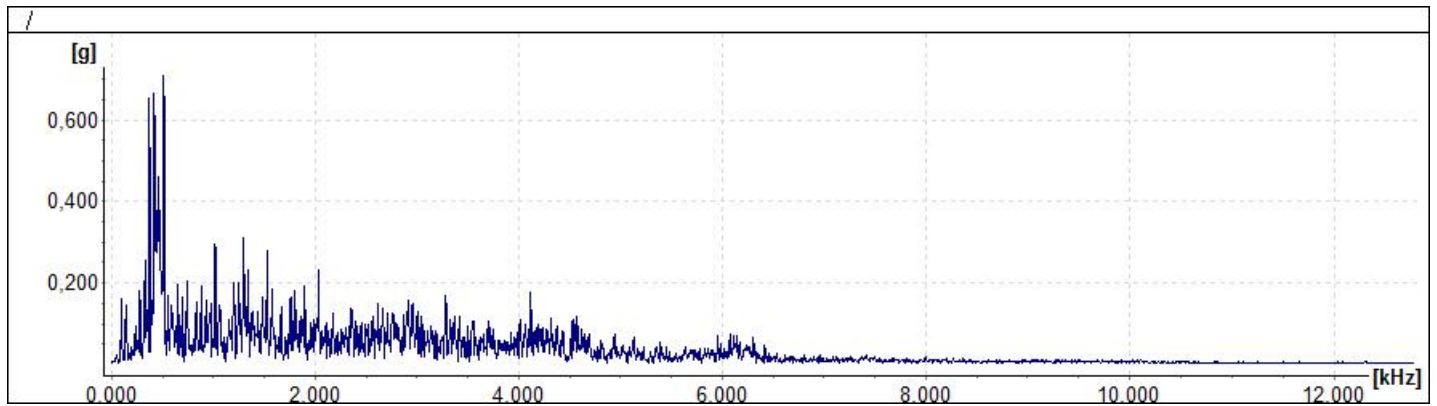


Zeitsignal:Beschleunigung (07.12.2018 14:37:14)

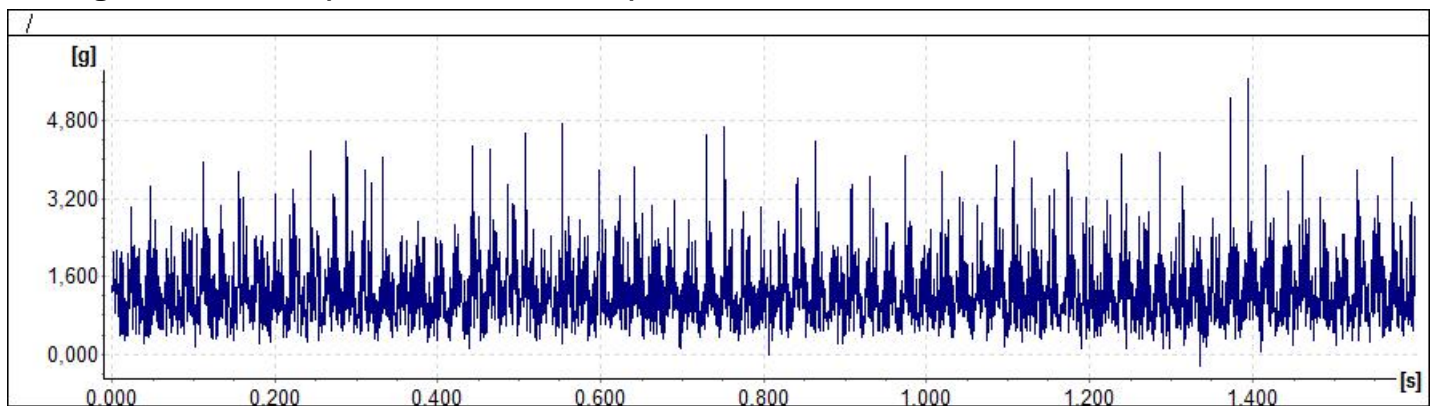




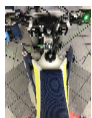
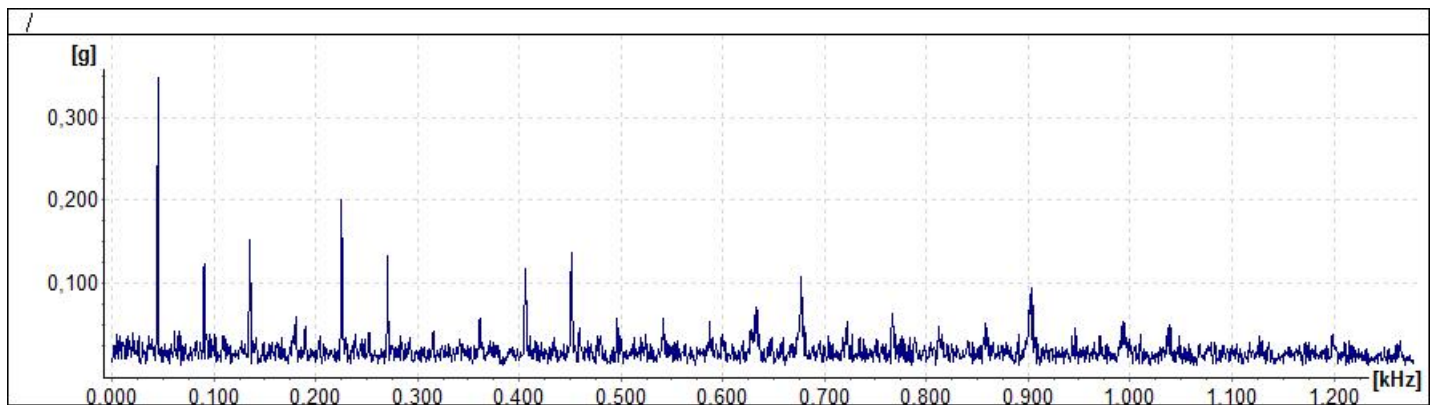
FFT:Beschleunigung (07.12.2018 14:37:14)

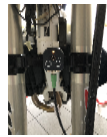


Zeitsignal:Hüllkurve (07.12.2018 14:37:14)



FFT:Hüllkurve (07.12.2018 14:37:14)





Konfiguration: Husquarna 250FE
Halle: Husquarna 250FE
Maschine: Rahmen
Messstelle: Mittelpunkt Kühler Befestigung
RFID:
RFID-Status: Keine RFID

Kommentar:

